



Vydyne® 21SPF

Ascend Performance Materials Operations LLC - Polyamide 66

Monday, November 4, 2019

General Information

Product Description

Vydyne 21SPF is a general-purpose PA66 resin. Available in natural, it is designed principally for injection-molding fabrication. This grades offer a well-balanced combination of engineering properties characterized by high strength; rigidity; good toughness; high melt point; good surface lubricity; abrasion resistance and resistance to many chemicals, machine and motor oils, solvents and gasoline.

Vydyne 21SPF resin permits production of molded parts with good initial color plus good property and color retention when using regrind. This resin is recognized by Underwriters Laboratories and conforms to the requirements of many industrial, federal and military specifications for premium-quality, general-purpose PA66 resins.

Vydyne 21SPF resin is internally and externally lubricated for improved machine feed and exceptional mold release. It is intended for use in high-productivity applications. In many applications, the molding cycle can be reduced because parts may be removed from the cavity at higher temperatures. In difficult molds where parts have a tendency to stick in the cavity, Vydyne 21SPF can reduce or eliminate the need for mold release sprays. Critical molded part dimensions should be checked against specifications before implementing shorter molding cycles on a routine production basis.

General

Material Status	• Commercial: Active		
Availability	• Asia Pacific	• Europe	• North America
Additive	• Lubricant		
Features	• Abrasion Resistant • Chemical Resistant • Fast Molding Cycle • Gasoline Resistant	• General Purpose • Good Mold Release • Good Toughness • High Rigidity	• High Strength • Lubricated • Oil Resistant • Solvent Resistant
Uses	• Bearings • Bushings • Cams • Connectors	• Electrical Housing • Electrical/Electronic Applications • Fasteners • General Purpose	• Housings • Industrial Applications
Agency Ratings	• ASTM D4066 PA0111 • ASTM D6779 PA0111 • EC 1935/2004	• EU 10/2011 • EU 2023/2006 • FDA 21 CFR 177.1500	• FED L-P-410A • MIL M-20693B • NSF STD-51
RoHS Compliance	• RoHS Compliant		
Automotive Specifications	• CHRYSLER MS-DB-41 CPN1938	• FORD WSK-M4D647-A	• GM GMP.PA66.005
UL File Number	• E70062		
Appearance	• Natural Color		
Forms	• Pellets		
Processing Method	• Injection Molding		

ASTM & ISO Properties ¹

Physical	Dry	Conditioned	Unit	Test Method
Density	1.14	--	g/cm ³	ISO 1183
Molding Shrinkage				ISO 294-4
Across Flow : 73°F, 0.0787 in	2.0	--	%	
Flow : 73°F, 0.0787 in	2.0	--	%	
Water Absorption (24 hr, 73°F)	1.2	--	%	ISO 62
Water Absorption				ISO 62
Equilibrium, 73°F, 50% RH	2.4	--	%	

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Physical	Dry	Conditioned	Unit	Test Method
Outdoor Suitability (All Colors)	f2	--		UL 746C
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus (73°F)	479000	232000	psi	ISO 527-2
Tensile Stress (Yield, 73°F)	12800	7980	psi	ISO 527-2
Tensile Stress (Break, 73°F)	8700	6530	psi	ISO 527-2
Tensile Strain (Yield, 73°F)	5.0	20	%	ISO 527-2
Nominal Tensile Strain at Break 73°F	20	> 50	%	ISO 527-2
Flexural Modulus (73°F)	479000	152000	psi	ISO 178
Flexural Strength (73°F)	15200	4350	psi	ISO 178
Poisson's Ratio	0.40	--		ISO 527-2
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-22°F	2.4	3.3	ft-lb/in ²	
73°F	2.9	11	ft-lb/in ²	
Charpy Unnotched Impact Strength				ISO 179/1eU
-22°F	No Break	No Break		
73°F	No Break	No Break		
Notched Izod Impact Strength				ISO 180
-22°F	2.4	3.3	ft-lb/in ²	
73°F	2.9	11	ft-lb/in ²	
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature 66 psi, Unannealed	410	--	°F	ISO 75-2/B
Heat Deflection Temperature 264 psi, Unannealed	162	--	°F	ISO 75-2/A
Melting Temperature	500	--	°F	ISO 11357-3
CLTE - Flow (73 to 131°F, 0.0787 in)	5.6E-5	--	in/in/°F	ISO 11359-2
CLTE - Transverse (73 to 131°F, 0.0787 in)	5.6E-5	--	in/in/°F	ISO 11359-2
RTI Elec				UL 746
0.016 in	266	--	°F	
0.028 in	266	--	°F	
0.06 in	266	--	°F	
0.12 in	266	--	°F	
RTI Imp				UL 746
0.016 in	167	--	°F	
0.028 in	167	--	°F	
0.06 in	167	--	°F	
0.12 in	167	--	°F	
RTI Str				UL 746
0.016 in	167	--	°F	
0.028 in	185	--	°F	
0.06 in	185	--	°F	
0.12 in	185	--	°F	
Electrical	Dry	Conditioned	Unit	Test Method
Volume Resistivity (0.0295 in)	1.0E+13	--	ohms-cm	IEC 60093
Dielectric Strength (0.0394 in)	660	--	V/mil	IEC 60243
Arc Resistance (0.118 in)	PLC 5	--		ASTM D495

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Electrical	Dry	Conditioned	Unit	Test Method
Comparative Tracking Index				IEC 60112
0.118 in	600	--	V	
High Amp Arc Ignition (HAI)				UL 746
0.016 in	PLC 1	--		
0.028 in	PLC 0	--		
0.06 in	PLC 0	--		
0.12 in	PLC 0	--		
High Voltage Arc Tracking Rate (HVTR)	PLC 0	--		UL 746
Hot-wire Ignition (HWI)				UL 746
0.016 in	PLC 4	--		
0.028 in	PLC 4	--		
0.06 in	PLC 3	--		
0.12 in	PLC 2	--		
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating				UL 94
0.016 in	V-2	--		
0.028 in	V-2	--		
0.06 in	V-2	--		
0.12 in	V-2	--		
Glow Wire Flammability Index				IEC 60695-2-12
0.016 in	1760	--	°F	
0.028 in	1760	--	°F	
0.06 in	1760	--	°F	
0.12 in	1760	--	°F	
Glow Wire Ignition Temperature				IEC 60695-2-13
0.016 in	1520	--	°F	
0.028 in	1560	--	°F	
0.06 in	1560	--	°F	
0.12 in	1560	--	°F	
Oxygen Index	26	--	%	ISO 4589-2

Processing Information

Injection	Dry	Unit
Drying Temperature	< 158	°F
Drying Time	1.0 to 3.0	hr
Suggested Max Regrind	50	%
Rear Temperature	500 to 536	°F
Middle Temperature	518 to 545	°F
Front Temperature	536 to 554	°F
Nozzle Temperature	536 to 572	°F
Processing (Melt) Temp	545 to 572	°F
Mold Temperature	149 to 203	°F

Notes

¹ Typical properties: these are not to be construed as specifications.